



**PRESTO INTERNATIONAL UK LTD**

**TRAINING MANUAL**

**Part 6**

**TOOLBITS**

# TOOLBITS



## Use of Toolbits

Toolbits are hardened and ground sections of HSS steel manufactured to specific lengths, diameters and squares.

They are often used for grinding in to special tools.

Toolbits are supplied in 2 grades, M2 & M42 and 3 sections, square, round and flat.

They are supplied in fractional and metric sizes to a tolerance of:-

Square/Flat	h13
Round	h12

They have a tolerance on the length of;-

Plus	0mm
Minus	3mm